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**FORPRENE® NEUTRO 6SD004A90 - TPV**

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<b>Physical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>970</b>	kg/m <sup>3</sup>	ISO 1183

<b>Mechanical properties (TPE)</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Tensile stress at 100% strain	<b>5.2</b>	MPa	ISO 37
Tensile stress at 300% strain	<b>6.4</b>	MPa	ISO 37
Tensile strain at break (TPE)	<b>740</b>	%	ISO 37
Tensile stress at break (TPE)	<b>14.3</b>	MPa	ISO 37
Shore A hardness, 15s	<b>91</b>	-	ISO 868
Tear strength	<b>61</b>	kN/m	ISO 34-1

**Typical injection moulding processing conditions**

<b>Temperature</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Zone1 temperature	<b>160 - 170</b>	°C	-
Zone2 temperature	<b>170 - 180</b>	°C	-
Zone3 temperature	<b>175 - 185</b>	°C	-
Nozzle temperature	<b>165 - 175</b>	°C	-
Extrusion Molding, Head Temperature	<b>180 - 190</b>	°C	Internal

**Other text information**

**Pre-drying**

3h@80C

**Longer pre-drying times/storage**

Forprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.